



Installation guide

**ELIMINATOR® Hermetic bi-flow filter drier**  
**Types DMB and DCB**

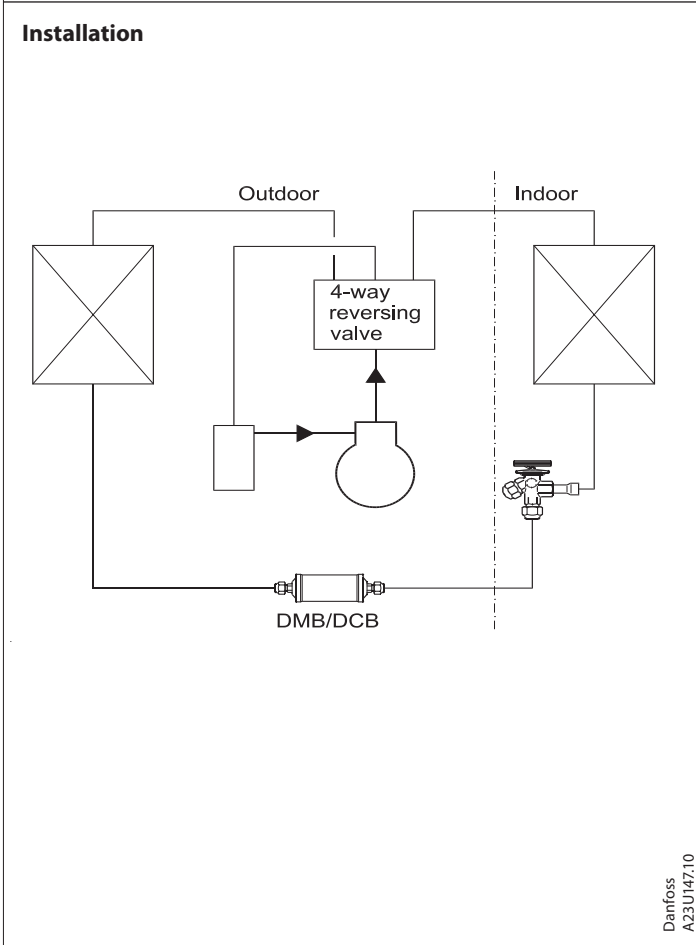
023R9532

023R9532

**Refrigerants:**  
R134a, R404A, R407C, R507, R22, R410A.  
For other refrigerants, please contact Danfoss representative.

**Temperature range:**  
-40 – 70 °C  
-40 – 160 °F

**Max. working pressure:**  
PS / MWP = 46 bar / 667 psig



**Soldering**

Min.5% Ag

⚠

After charging, mark the system with the refrigerant and the oil used.

**Customer best practice will still be needed:**

- Use wet wrap when installing.
- Braze the joints.
- Let them cool down.
- Clean the brazing /welding area after the installation (remove remaining flux with a brush).
- This is an important operation and needs to be done with great care to remove all remaining flux.
- Paint / Anti-corrosive needs to cover all open steel parts, areas where the black original paint has been burnt due to brazing and at least 3 cm approx of the copper.
- Paint the joints twice.

Danfoss  
23Z7016.10

