



Installation guide

APM motor

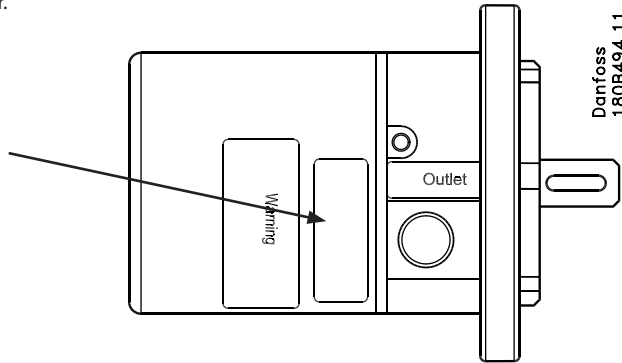
APM 0.8 - 1.2 and APM 1.8 - 2.9

180R9116

180R9116

1. Identification

The identification label on the water motor states the specific type, the serial number and the code number of the pump. An arrow indicates the direction of rotation of the water motor.

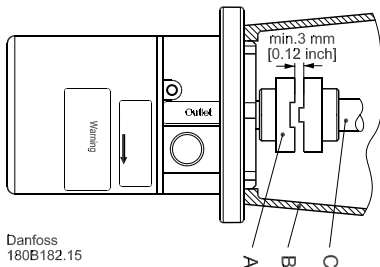


2. Installation

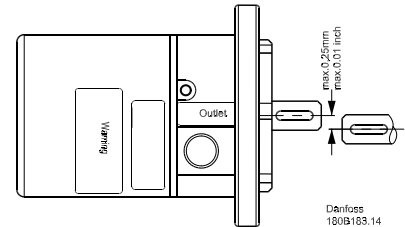
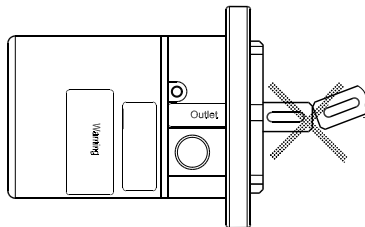
- 2.1 Mounting
- 2.2 Direction of rotation
- 2.3 Orientation
- 2.4 Protection against too high pressures
- 2.5 Connection

2.1 Mounting

If alternative mounting is required, please contact the Danfoss High Pressure pumps. Choose proper tolerances to ensure an easy mounting of the elastic coupling without the use of any tools. Please observe the recommended length tolerances of the chosen coupling as an axial force on the motor will damage it.



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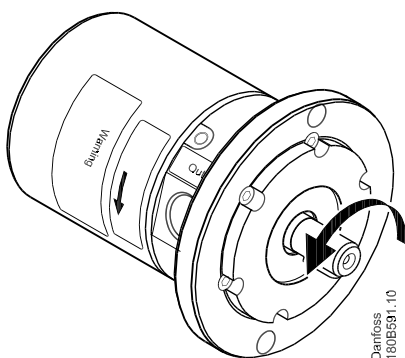


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- A: Elastic coupling
- B: Bell housing
- C: Electric motor shaft

2.2 Direction of rotation

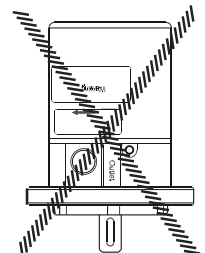
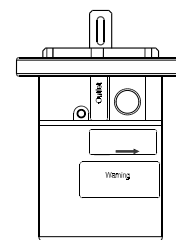
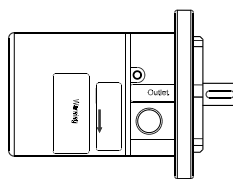
The direction of rotation is indicated by means of an arrow on the identification label.



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2.3 Orientation

The motor can be mounted in any horizontal direction. Vertically the water motor can only be mounted with the shaft pointing upwards; otherwise air can be trapped inside the water motor and damage it.

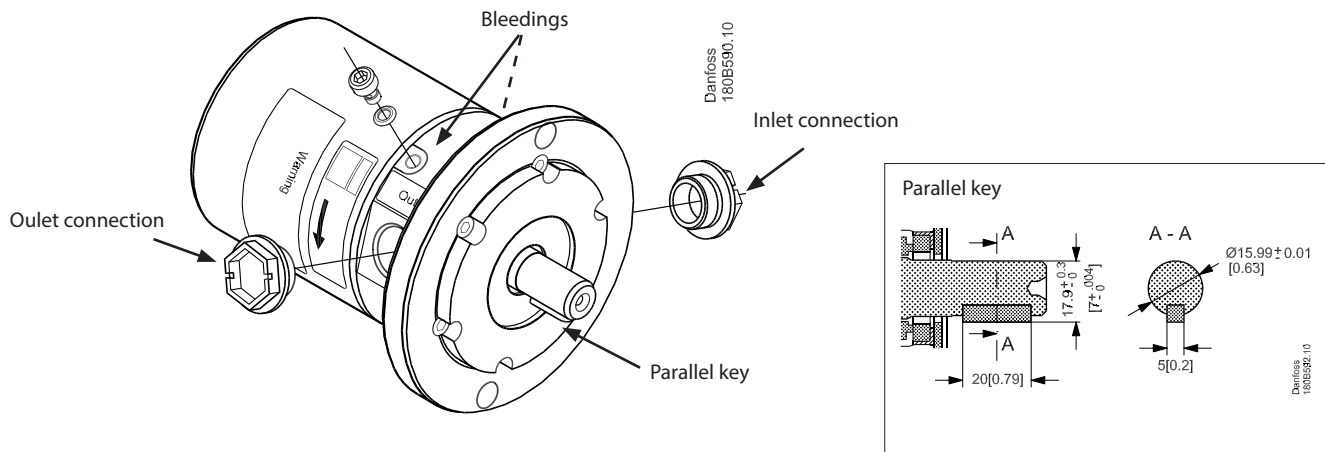


2.4 Protection against too high pressures

The motor must be protected against too high pressures by means of a safety valve.

The valve must be placed on the inlet line as close as possible to the motor.
Pressure peaks in the inlet must not exceed 100 bar [1450 psi].

2.5 Connections



Description	APM 0.2 - APM 1.2			APM 1.8 - APM 2.9		
	Inlet connection	Outlet connection	Bleeding	Inlet connection	Outlet connection	Bleeding
Thread size	G½ x 15	G½ x 15	M6 Hexagon Width across fl at: 4	G½ x 15	G¾ x 17	M6 Hexagon Width across fl at: 4
Max. tighten torque	25 Nm [18 lbf-ft]	25 Nm [18 lbf-ft]	5 Nm [3.5 lbf-ft]	25 Nm [18 lbf-ft]	25 Nm [18 lbf-ft]	5 Nm [3.5 lbf-ft]
Motor mounting flange	SAE A 2			SAE A 2		
Parallel key, DIN 6885	5 x 5 x 20 mm [0.20 x 0.20 x 0.78 in]			5 x 5 x 20 mm [0.20 x 0.20 x 0.78 in]		

Recommended torque values refer to steel washers containing a rubber sealing element.

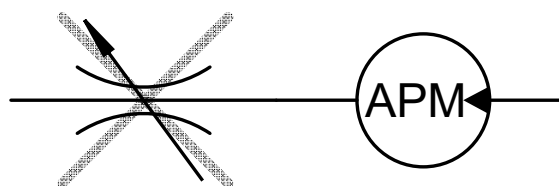
3. System design

- 3.1 Membrane system with energy recovery
- 3.2 Membrane system with energy recovery and bleeding
- 3.3 Important information regarding running water motors in reverse
- 3.4 General comments

The design of the system must ensure that self-emptying of the water motor during standstill is avoided. Always place the outlet line higher than the motor.

The outlet pressure of the water motor must never exceed the inlet pressure.

Air in the water will cause cavitation and damage the motor.
As the pressure on the outlet line must not exceed 5 bar, do not throttle the motor outlet,



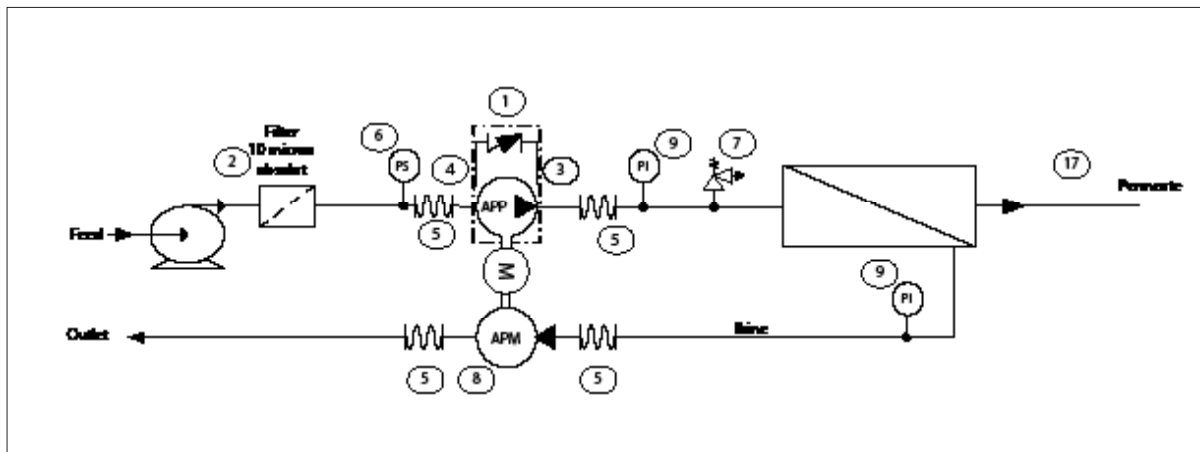
3.1 Membrane system with energy recovery

In order to eliminate the risk of damage and cavitation, observe the following guidelines:

1. Place an inlet filter (2) in front of the HP pump (3).

2. Dimension the inlet and outlet lines to obtain minimum pressure loss (large flow, minimum pipe length, minimum number of bends/connections, and fittings with small pressure losses).

3. In order to avoid risk of cavitation, the pressure at the inlet (8) of the motor must be min. 10 bar [145 psi].



3.2 Membrane with energy recovery and bleeding

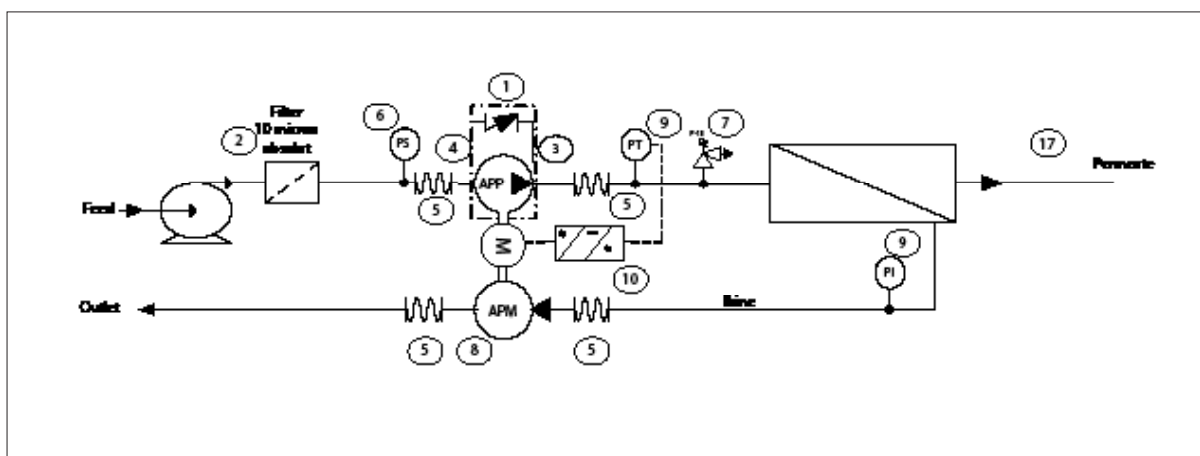
In order to eliminate the risk of damage and cavitation, observe the following guidelines:

1. For easy system bleeding, apply a safety valve (7) in parallel with the HP pump.

2. Place an inlet filter (2) in front of the HP pump (3).

3. Dimension the inlet and outlet lines to obtain minimum pressure loss (large flow, minimum pipe length, minimum number of bends/connections, and fittings with small pressure losses).

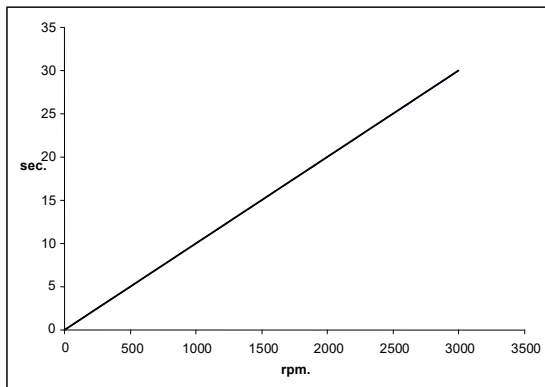
4. In order to avoid risk of cavitation, the pressure at the inlet (8) of the motor must be min. 10 bar [145 psi].



3.3 Important information regarding running motors in reverse

If acceleration does not exceed the curve shown below, running reverse with the electrical motor will not harm the motor as long as the pressure in the outlet does not exceed the max. pressure of 5 bar (72.5 psi).

The outlet line connection must be properly tightened as possible entrance of air will cause cavitation.



3.4 General comments

Filtration

Good filtration is vital to ensure a long and trouble-free life of the motor. When selecting a filter or strainer, please note that filter materials should be resistant to seawater, i.e. they should neither corrode nor dissolve. For more information on filters, contact the Danfoss High Pressure Pumps.

Be aware of the risk of galvanic corrosion when designing the system by observing the electrochemical series of the materials used.

The main filter must have a filtration efficiency of 10 µm abs.; β 10 >5000 (99.98%).

The pressure loss across the filter should be monitored.

Monitoring

It is recommended to continuously monitor the following conditions:

- membrane contamination
- pressure (inlet and outlet side of the motor)
- water temperature

4. Initial start-up

4.1 Energy recovery setup

4.2 Energy recovery with bleeding bypass setup

4.1 Energy recovery setup

1. With the water motor disconnected from the inlet line and from the electrical motor, the system must be flushed before start-up in order to remove possible impurities from pipes, hoses, membranes etc. Duration of system flush: 1 minute.
2. Connect the water motor to the electrical motor and to the inlet line.
3. Loosen the top bleeding plug. Run the water motor until water appears from the bleeding plug. Then stop the water motor and retighten the plug.

4.2 Energy recovery with bleeding bypass setup

1. With the water motor disconnected from the inlet line, the system should be flushed by the booster pump alone before start-up in order to remove possible impurities from pipes, hoses, membranes etc. Duration of system flush: 1 minute.
2. Connect the water motor to the inlet line.
3. Loosen the top bleeding plug. Run the water motor until water appears from the bleeding plug. Then stop the water motor and retighten the plug.

Warning: Make sure that the direction of rotation of the electric motor corresponds to the intended direction of rotation of the water motor. Otherwise the system will be damaged.

5. Operation

5.1 Temperature

5.2 Pressure

5.3 Dry running

5.4 Disconnection

5.5 Shaft load

5.6 Transport and storage precautions

If the motor is to be out of operation, it must be flushed with fresh water to avoid corrosion.

5.1 Temperature

Fluid temperature: Min. +3°C to max. +50°C (dependent on the NaCl concentration).

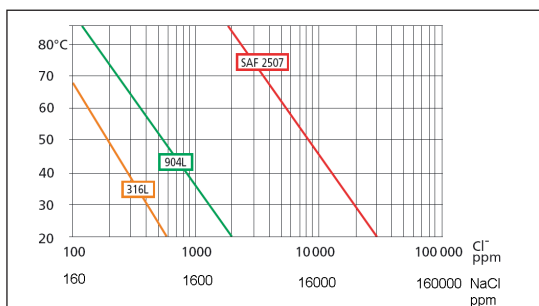
The chart illustrates corrosive resistance of different types of stainless steel related to NaCl concentration and temperature.

The APM motor is made of SAF 2507.

If the motor is operated above the SAF 2507 line, always flush the the motor with fresh water at operation stop in order to minimise the risk of crevice corrosion.

Ambient temperature: Min. 0°C to max. +50°C.

Storage temperature: Min. -40°C to max. +70°C.



5.2 Pressure

The inlet pressure must be min. 10 bar [145 psi] and max. 80 bar [1160 psi] continuously. By long term use, the pressure on the inlet line must be above 1 bar [14,5 psi]. Otherwise the the motor will cavitate, resulting in damage to the the motor.

Pressure peaks of up to 100 bar [1450 psi] on the inlet line are acceptable. Pressure on the outlet line of the the water motor must be max. 5 bar [72.5 psi] continuously.

The the water motor unit should include a pressure gauge on the high pressure side.

5.3 Dry running

As high pressure water is used for lubrication, avoid dry-running of the the motor. Dry-running will damage the water motor.

5.4 Disconnection

If the inlet or outlet line is disconnected from the the motor, the motor will be emptied of water through the disconnected lines.

When starting up again, follow the bleeding procedure described under section 4: Initial start-up.

5.5 Shaft load

Do not expose the the motor shaft to radial or axial load.

5.6 Transport and storage precautions

When preparing the the motor for long-term storage or for temperatures below freezing point, flush the the motor with an anti-freeze medium type monopropylene glycol to prevent internal corrosion or frost bursts in the the water motor.

For further information on anti-freeze media, please contact the Danfoss High Pressure Pumps.

Recommended procedure

1. Flush system with an anti-freeze medium type monopropylene glycol. Through the lower bleeding plug empty the the motor housing of water and close the plug again. Open the upper bleeding plug, quickly start and stop the unit.
It is recommended that components not tolerant to the anti-freeze medium are removed from the system before flushing it.
The the motor is now protected against internal corrosion and frost bursts.
2. Dismount the the motor from the unit. Empty the the motor of water and pour glycol into the outlet port and rotate the shaft with your hand. The motor is now protected against internal corrosion and frost bursts.

6. Service

- 6.1 Periodic maintenance
- 6.2 Repair

6.1 Periodic maintenance

Water acts as lubricant in the APM motor. Thus there is no oil in the the motor.

By operation below the curve for SAF 2507 in section 5.1, no parts are expected to be replaced within the first 8000 hours of operation. It is recommended to inspect the internal parts after 4000 hours of operation, though.

If the the motor is to be returned to Danfoss for service, see section 5.6 for transport precautions.

6.2 Repair

In case of irregular function in the motor, please contact the Danfoss High Pressure Pumps.

Danfoss A/S

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