

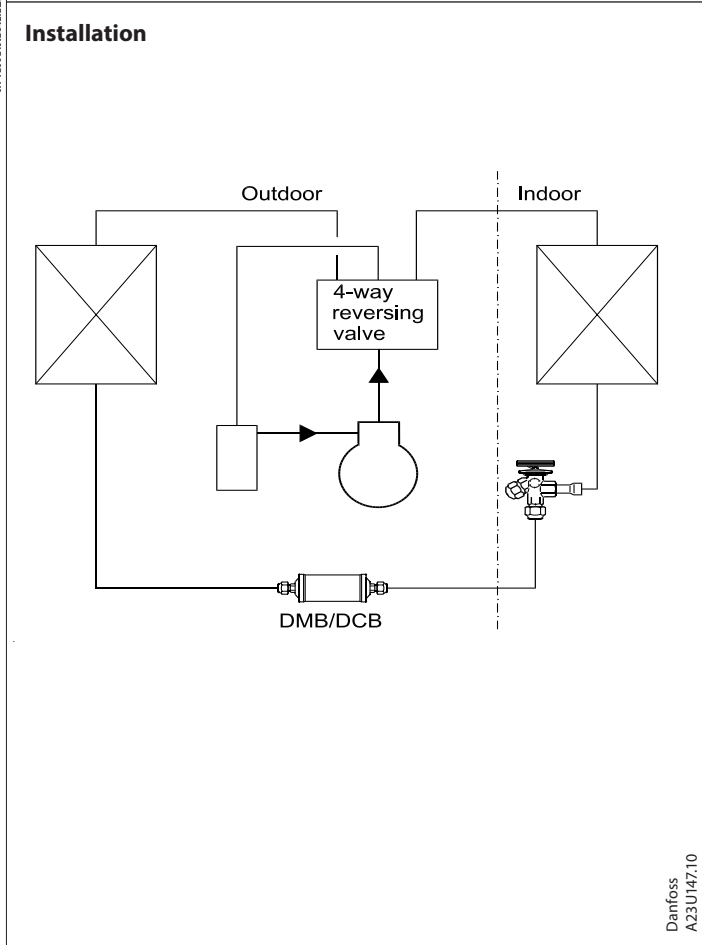
Installation guide

ELIMINATOR® Hermetic bi-flow filter drier
Types DMB and DCB

023R9532

023R9532

<p>Refrigerants: R134a, R404A, R407C, R507, R22, R410A. For other refrigerants, please contact Danfoss representative.</p>	<p>Temperature range: -40 – 70 °C -40 – 160 °F</p>	<p>Max. working pressure: PS / MWP = 46 bar / 667 psig</p>
---	---	---



Soldering

Min.5% Ag

After charging, mark the system with the refrigerant and the oil used.

Customer best practice will still be needed:

- Use wet wrap when installing.
- Braze the joints.
- Let them cool down.
- Clean the brazing /welding area after the installation (remove remaining flux with a brush).
- This is an important operation and needs to be done with great care to remove all remaining flux.
- Paint / Anti-corrosive needs to cover all open steel parts, areas where the black original paint has been burnt due to brazing and at least 3 cm approx of the copper.
- Paint the joints twice.

Danfoss
23Z7016.10

