



## Operating Guide

# Termix One-B



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### 2.0 Functional description

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**Instantaneous water heater with heat exchanger and thermostatic control. Designed for wallmounting.**

#### **Application**

The Termix One is an instantaneous water heater featuring superb heat extraction and high performance. The Termix One is suitable for flats, single-family houses as well as for small apartment buildings with up to 10 apartments. The water heater is available in three sizes, either for 1 apartment, for 1-4 apartments or for 5 up to 10 apartments. The Termix One is applicable for decentralized heating systems – as well as for district heating networks with summer operation at low temperatures or changes in differential pressure. The Termix One heat exchanger cools out the district heating water very efficiently, thereby creating a very good operation economy.

#### **Domestic hot water (DHW)**

The domestic hot water is prepared in the heat exchanger and the temperature is regulated with a thermostatic control valve. The patented sensor accelerator accelerates the closing of the Danfoss AVTB valve and protects the heat exchanger against overheating and lime scale formation. The sensor accelerator and AVTB valve also works as a bypass keeping the house supply line warm. This shortens the waiting periods during summer when the heating system is in reduced operation. The sensor accelerator helps to ensure a stable hot water temperature by varying loads, flow temperatures and differential pressure without the need for readjusting the valve. There is no additional pressure loss on the secondary side of the DHW heat exchanger with a thermostatic control. Therefore this type of regulation can be used by low pressure on the in the cold water mains.

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### 3.0 Safety notes

#### 3.1 Safety Notes – general

The following instructions refer to the standard design of substation. Special versions of substations are available on request.

This operating manual should be read carefully before installation and start-up of the substation. The manufacturer accepts no liability for damage or faults that result from non-compliance with the operating manual. Please read and follow all the instructions carefully to prevent accidents, injury and damage to property. Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only. Please comply with the instructions issued by the system manufacturer or system operator.

#### Corrosion protection

All pipes and components are made of stainless steel and brass. The maximum chloride compounds of the flow medium should not be higher than 150 mg/l. The risk of equipment corrosion increases considerably if the recommended level of permissible chloride compounds is exceeded.

#### Energy source

The substation is designed for district heating as the primary source of energy. However, also other energy sources can be used where the operating conditions allow it and always are comparable to district heating.

#### Application

The substation is designed to be connected to the house installation in a frost-free room, where the temperature does not exceed 50 °C and the humidity does not exceed 60%. Do not cover or wall up the substation or in any other way block the entrance to the station.

#### Choice of material

Choice of materials always in compliance with local legislation.

#### Safety valve(s)

We recommend mounting of safety valve(s), however, always in compliance with local regulations.

#### Connection

The substation must be equipped with features that ensure that the substation can be separated from all energy sources (also power supply).

#### Emergency

In case of danger or accidents - fire, leaks or other dangerous circumstances - interrupt all energy sources to the station if possible, and seek expert help. In case of discoloured or bad-smelling domestic hot water, close all shut-off valves on the substation, inform the operating personnel and call for expert help immediately.

#### REACH

All Danfoss A/S products fulfill the requirements in REACH. One of the obligations in REACH is to inform customers about presence of Candidate list substances if any, we hereby inform you about one substance on the candidate list: The product contains brass parts which contains lead (CAS no: 7439-92-1) in a concentration above 0.1% w/w.

#### Storage

Any storage of the substation which may be necessary prior to installation should be in conditions which are dry and heated.



#### Authorized personnel only

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.



#### Please observe instructions carefully

To avoid injury to persons and damage to the device, it is absolutely necessary to read and observe these instructions carefully.



#### Warning of high pressure and temperature

Be aware of the installation's permissible system pressure and temperature.

The maximum temperature of the flow medium in the substation is 120 °C.

The maximum operating pressure of the substation is 16 bar.

The risk of persons being injured and equipment damaged increases considerably if the recommended permissible operating parameters are exceeded.

The substation installation must be equipped with safety valves, however, always in accordance with local regulations.



#### Warning of hot surface

The substation has got hot surfaces, which can cause skin burns. Please be extremely cautious in close proximity to the substation.

Power failure can result in the motor valves being stuck in open position. The surfaces of the substation can get hot, which can cause skin burns. The ball valves on district heating supply and return should be closed.



#### Warning of transport damage

Before substation installation, please make sure that the substation has not been damaged during transport.



#### IMPORTANT - Tightening of connections

Due to vibrations during transport all flange connections, screw joints and electrical clamp and screw connections must be checked and tightened before water is added to the system. After water has been added to the system and the system has been put into operation, re-tighten **ALL** connections.

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### 4.0 Mounting

#### 4.1 Mounting



Installation must be in compliance with local standards and regulations.

District heating (DH) - In the following sections, DH refers to the heat source which supplies the substations. A variety of energy sources, such as oil, gas or solar power, could be used as the primary supply to Danfoss substations. For the sake of simplicity, DH can be taken to mean the primary supply.

#### Connections:

1. Domestic cold water (DCW)
2. Domestic hot water (DHW)
3. District heating (DH) supply
4. District heating (DH) return

#### Connection sizes:

DH: G 3/4" (int. thread)  
 DCW + DHW: G 3/4" (int. thread)

#### Dimensions (mm):

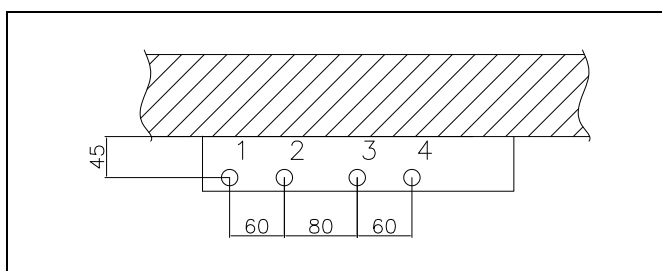
Type 1 + 2 without cover:  
 H 428 x W 312 x D 155  
 Type 1 + 2 with cover:  
 H 430 x W 315 x D 165  
 Type 3 without cover:  
 H 468 x W 312 x D 155  
 Type 3 with cover:  
 H 470 x W 315 x D 165

**Weight (approx.):** 10 – 12 kg



#### Authorized personnel only

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.



*The pipe placement can deviate from the shown drawing. Please note the markings on the station.*

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### 4.1.1 Installation

#### Mounting:

##### Adequate space

Please allow adequate space around the substation for mounting and maintenance purposes.

##### Orientation

The station must be mounted so that components, keyholes and labels are placed correctly. If you wish to mount the station differently please contact your supplier.

##### Drillings

Where substations are to be wall-mounted, drillings are provided in the back mounting plate. Floor mounted units have support.

##### Labelling

Each connection on the substation is labelled.

#### Before installation:

##### Clean and rinse

Prior to installation, all substation pipes and connections should be cleaned and rinsed.

##### Tightening

Due to vibration during transport, all substation connections must be checked and tightened before installation.

##### Unused connections

Unused connections and shut-off valves must be sealed with a plug. Should the plugs require removal, this must only be done by an authorized service technician.

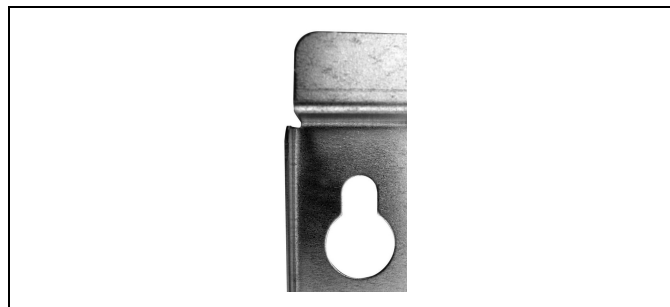
#### Installation:

##### Strainer

If a strainer is supplied with the station it must be fitted according to schematic diagram. Please note that the strainer may be supplied loose.

##### Connections

Internal installation and district heating pipes connections must be made using threaded, flanged or welded connections.



*Keyhole for mounting.*

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### 5.0 Design

#### 5.1 Design



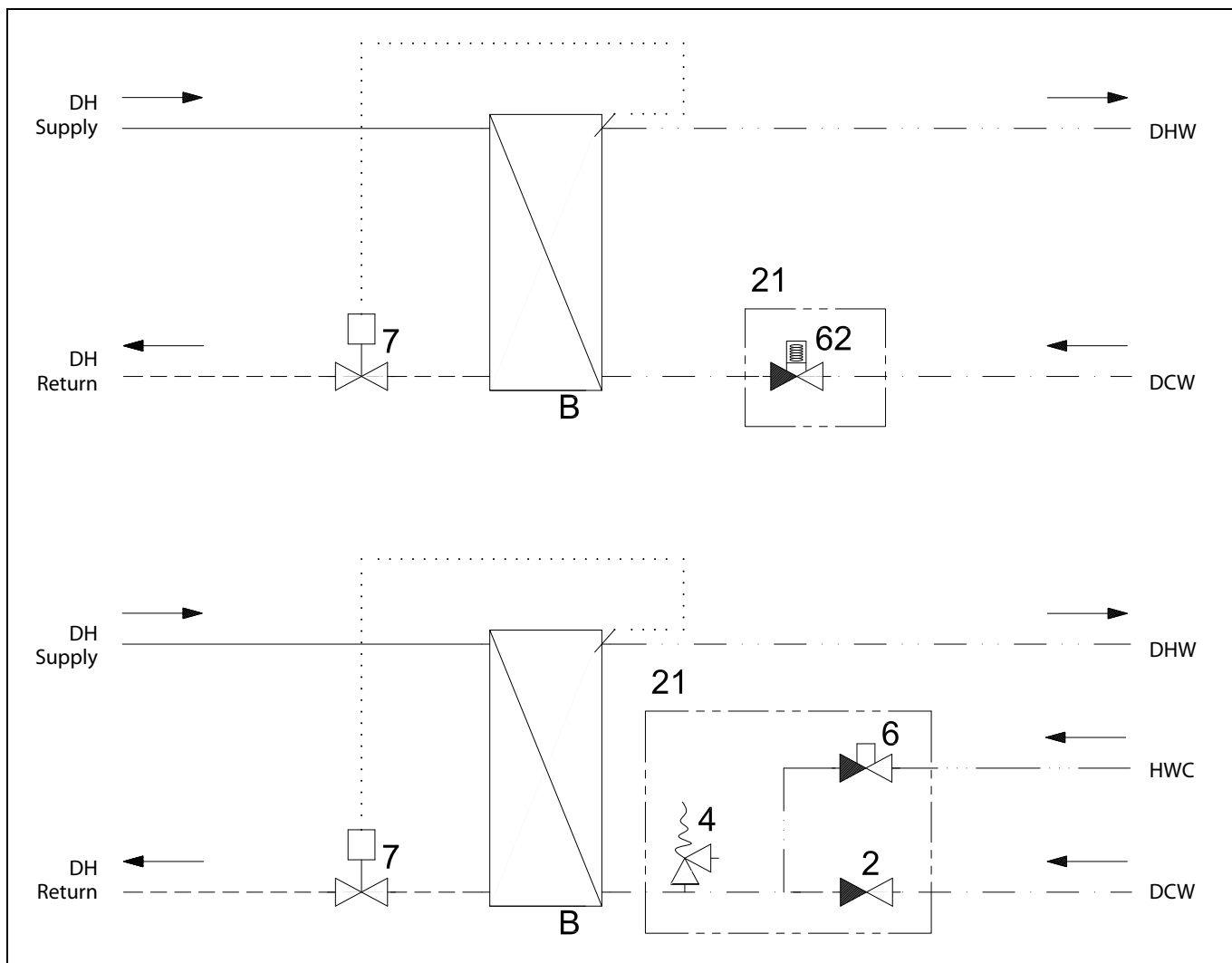
Your substation might look different than the substation shown.

#### Design description

- B Heat exchanger, DHW
- O Termix sensor accelerator
- 7 Thermostatic controller, DHW

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### 5.2 Schematic diagram



Your substation might look different than the schematic diagram shown.

**First diagram:** Termix One-B - with GTU.

**Second diagram:** Termix One-B - with safety valve.

#### Schematic description

B	Heat exchanger, DHW	7	Thermostatic valve
2	Single check valve	21	To be ordered separately
4	Safety valve	62	GTU Pressure equalizer
6	Thermostatic/non-return valve		

<b>DHW:</b>	Domestic Hot Water
<b>DCW:</b>	Domestic Cold Water
<b>HWC:</b>	Hot Water Circulation
<b>DH Supply:</b>	District Heating Supply
<b>DH Return:</b>	District Heating Return

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### 5.2.1 Technical parameters

#### Technical parameters

Nominal pressure:	PN 16
Max. DH supply temperature:	120 °C
Min. DCW static pressure:	0.5 bar
Brazing material (HEX):	Copper
Heat exchangers test pressure:	30 bar
Sound level:	≤ 55 dB

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### 6.0 Controls

#### 6.1 DHW temperature control

##### DHW temperature control

There are various types of DHW temperature control used in Danfoss substations.

DHW temperature should be adjusted to 45-50 °C, as this provides optimal utilisation of DH water. At DHW temperatures above 55 °C, the possibility of lime scale deposits increases significantly.

##### 6.1.1 AVTB controller (20–60 °)

The temperature setting is as follows:

1 = 20 °C

2 = 35 °C

3 = 50 °C

4 = 60 °C

5 = 70 °C

*The values are intended as a guide.*

The AVTB operates at its best at DH supply temperatures of up to 90 °C.

##### Thermostatic control

DHW temperature is adjusted as follows:

To increase temperature, turn the handle on the thermostatic controller to select a higher number.

To decrease temperature, turn the handle on the thermostatic controller to select a lower number.



##### 6.1.2 Safety valve

The purpose of the safety valve is to protect the substation from excessive pressure.

The blow-off pipe from the safety valve must not be closed. The blow-off pipe outlet should be placed so that it discharges freely and it is possible to observe any dripping from the safety valve.

It is recommended to check the operation of safety valves at intervals of 6 months. This is done by turning the valve head in direction indicated.



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### 6.1.3 Strainer

Strainers should be cleaned regularly by authorized personnel. The frequency of cleaning would depend on operating conditions and the manufacturer's instructions.



### 6.1.4 GTU Pressure Equalizer

The GTU Pressure Equalizer absorbs the expansion on the secondary side of the Termix water heaters and can be used as a substitute to the safety valve. Furthermore the pressure equalizer absorbs a possible increase in pressure, so a discharge outlet is omitted. The GTU Pressure Equalizer may not be applied in systems with hot water circulation.



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### 6.2 Maintenance

The substation requires little monitoring, apart from routine checks. It is recommended to read the energy meter at regular intervals, and to write down the meter readings.

Regular inspections of the substation according to this Instruction are recommended, which should include:

#### **Strainers**

Cleaning of strainers.

#### **Meters**

Checking of all operating parameters such as meter readings.

#### **Temperatures**

Checking of all temperatures, such as DH supply temperature and DHW temperature.

#### **Connections**

Checking all connections for leakages.

#### **Safety valves**

The operation of the safety valves should be checked by turning the valve head in the indicated direction.

#### **Venting**

Checking that the system is thoroughly vented.

*Inspections should be carried out minimum every two years.*

Spare parts can be ordered from Danfoss. Please ensure that any enquiry includes the substation serial number.



#### **Authorized personnel only**

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.

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### 7.0 Troubleshooting

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#### 7.1 Troubleshooting in general

In the event of operating disturbances, the following basic features should be checked before carrying out actual troubleshooting:

- the substation is connected to electricity,
- the strainer on the DH supply pipe is clean,
- the supply temperature of the DH is at the normal level (summer, at least 60 °C - winter, at least 70 °C),
- the differential pressure is equal to or higher than the normal (local) differential pressure in the DH network – if in doubt, ask the DH plant supervisor,
- pressure on the system - check the HE pressure gauge.



**Authorized personnel only**

Assembly, start-up and maintenance work must be performed by qualified and authorized personnel only.


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### 7.2 Troubleshooting DHW



Problem	Possible cause	Solution
Too little or no DHW.	Strainer in supply or return line clogged.	Clean strainer(s).
	DHW circulation pump out of order or with too low setting.	Check circulation pump.
	Defective or clogged non-return valve.	Replace – clean.
	No electricity.	Check.
	Wrong setting of automatic controls, if any.	To adjust an electronic controller for DHW, pls. note enclosed instructions for electronic controller.
	Scaling of the plate heat exchanger.	Replace – rinse out.
	Defective motorized valve.	Check (use manual function) – replace.
	Defective temperature sensors.	Check – replace.
	Defective controller.	Check – replace.
Hot water in some taps but not in all.	DCW is being mixed with the DHW, e.g. in a defective thermostatic mixing valve.	Check – replace.
	Defective or clogged non-return valve on circulation valve.	Replace – clean.
Tap temperature too high; DHW tap load too high.	Thermostatic valve adjusted to a too high level.	Check – set.
Temperature drop during tapping.	Scaling of the plate heat exchanger.	Replace – rinse out.
	Larger DHW flow than the substation has been designed for.	Reduce DHW flow.
Thermostatic control valve does not close	Temperature difference between DH supply and DHW set point too low.	Lower the set point temperature or increase the DH supply temperature.

### 7.3 Disposal

	<p><b>Disposal</b> This product should be dismantled and its components sorted, if possible, in various groups before recycling or disposal. Always follow the local disposal regulations.</p>
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### 8.0 Declaration

#### 8.1 Declaration of conformity

##### Category 0 without electrical equipment



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### EU-DECLARATION OF CONFORMITY

**Danfoss A/S**  
Danfoss District Energy Division

declares under our sole responsibility that the product(s)

**Small substations - type:**  
Termix One, Termix Novi, Termix BT.D.

Covered by this declaration is in conformity with the following directive(s), standard(s) or other normative document(s), provided that the product is used in accordance with our instructions.

Machinery Directive 2006/42/EC

DS/EN 60204-1/A1:2009. Safety of machinery – Part 1 –  
General Requirements.  
DS/EN 12100:2011, Safety of machinery – Risk  
assessment.

Date 3/8-2016	Issued by <i>Claus G. Mortensen</i> Claus Gjøderum Mortensen	Date 3/8-16	Approved by <i>Marina Friis Skov</i> Marina Friis Skov
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Danfoss only vouches for the correctness of the English version of this declaration. In the event of the declaration being translated into any other language, the translator concerned shall be liable for the correctness of the translation

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